

BROOKFIELD THERMOSEL ACCESSORY

Operating Instructions

Manual No. M/94-204-D1101



SPECIALISTS IN THE
MEASUREMENT AND
CONTROL OF VISCOSITY

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I. INTRODUCTION

The Brookfield Thermosel System consists of a Brookfield Viscometer, or Rheometer, with related accessories to accurately measure the viscosity of liquids at elevated temperatures. Viscosity measurements are obtained using coaxial cylinder geometry. Temperature is controlled by a solid state, triac output, Proportioning Controller which maintains the spindle, chamber, and sample material at the desired temperature.

The system is designed for measuring liquid viscosities over a temperature range of up to 300°C (572°F). The low limit of temperature control is 40°C (104°F). The designed viscosity range is from 5 cP to 8,000,000 cP depending upon the viscometer and SC4 spindle utilized.

Please note that all references made herein to digital viscometers would also apply to DV-III+ Rheometers.

I.1 Operation

Viscometer and Stand

The instrumentation should be placed on a firm level surface near a 15 amp, 115 or 230 volt, 50 or 60 Hz electrical service, as required. A cooling water supply and drain arrangement is also recommended for cooling the thermo-container.

Set up the viscometer stand by connecting the upright rod with clamp attached into the base. Screw the leveling screws into position on the base. (Refer to the assembly instruction supplied with your lab stand.) Attach the viscometer to the stand by inserting it into the clamp; level the viscometer and position it **centered** between the stand legs. Raise the viscometer to the highest position on the stand. Check that the power switch is **OFF** and plug the viscometer power cord into the appropriate electrical service.

Alignment Bracket

With the viscometer raised to the highest position on the stand, attach the alignment bracket to the rear of the viscometer pivot cup, securing it tight with the knurled screw. (Refer to Figure 1)

Thermo-Container, Sample Chamber, Safety Guard

Using the three (3) leveling screws in the thermo-container base, position the base level.

Check that the perforated safety guard is flush onto the base of the thermo-container.

Using the extracting tool, insert the chamber into the thermo-container. Rotate the chamber until it drops and locks in place prohibiting further rotation.

Controller and Probe

Set the controller on a level surface adjacent to the right of the thermo-container. Insert the male plug (three-prong) from the thermo-container braided cord into the socket on the back of the controller (turn and lock connection). Insert the four-inch stainless steel probe (Resistance Thermometer) into

the hole in the thermo-container located directly above the braided cord. Plug the other end of the probe into the connector located on the back of the controller. To remove the probe, depress the spring clip and carefully slide probe out. This procedure should not be followed if the thermo-container is at a temperature above 100°F (37°C). Cool the thermo-container first.

IMPORTANT NOTE: If the probe is not inserted in the thermo-container and the controller is turned on, the thermo-container will overheat and be destroyed!

Set the controller power switch to the **OFF** position.

Plug the controller power cord into a 115V, 50/60 Hz or 230 V, 50/60 Hz grounded A.C. power supply, as required.

System Alignment & Spindle Insertion

Looking down on the viscometer, level the stand base by adjusting the leveling screws until the bubble is centered.

Position the thermo-container and base between the viscometer stand legs and adjust the three (3) knurled screws until the bubble is centered.

Lower the viscometer until the tips of the alignment bracket **just** touch the horizontal surface of the locating ring, making contact directly behind the vertical curve. Raise the viscometer, positioning the tips of the alignment bracket about 1/16 inch above the horizontal surface behind the locating ring. *An etched line on the back of the locating ring is the 1/16 inch reference point.*

NOTE: Do not forcibly displace the alignment bracket!

Thermosels and Viscometers are factory-aligned prior to shipment. If viscosity measurements are suspect, first check system calibration using suitable viscosity standard fluids. Add the appropriate volume to the sample container (see Appendix A, Range Tables, for volume requirement; see viscometer operating manual for calibration procedures).

- If using a solid shaft (SC4-**BS) spindle, carefully lower the spindle into the sample chamber, and thread the spindle onto the viscometer. *Note that the spindles have a left-hand thread.* Make sure to push up gently on the spindle coupling nut that protrudes from the bottom the viscometer.
- If using a spindle that requires an extension link and coupling, attach one end of the link to the spindle and the other to the coupling. Carefully lower the spindle by the coupling and link into the sample chamber. Thread the coupling onto the viscometer. *Note that the spindle has a left-hand thread.* Make sure to push up gently on the pivot screw that protrudes from the bottom of the viscometer.

Connect the coupling link to the spindle and to the coupling nut.

Place the insulating cap over the sample chamber inlet.

BROOKFIELD THERMOSEL WITH DV-II+ VISCOMETER

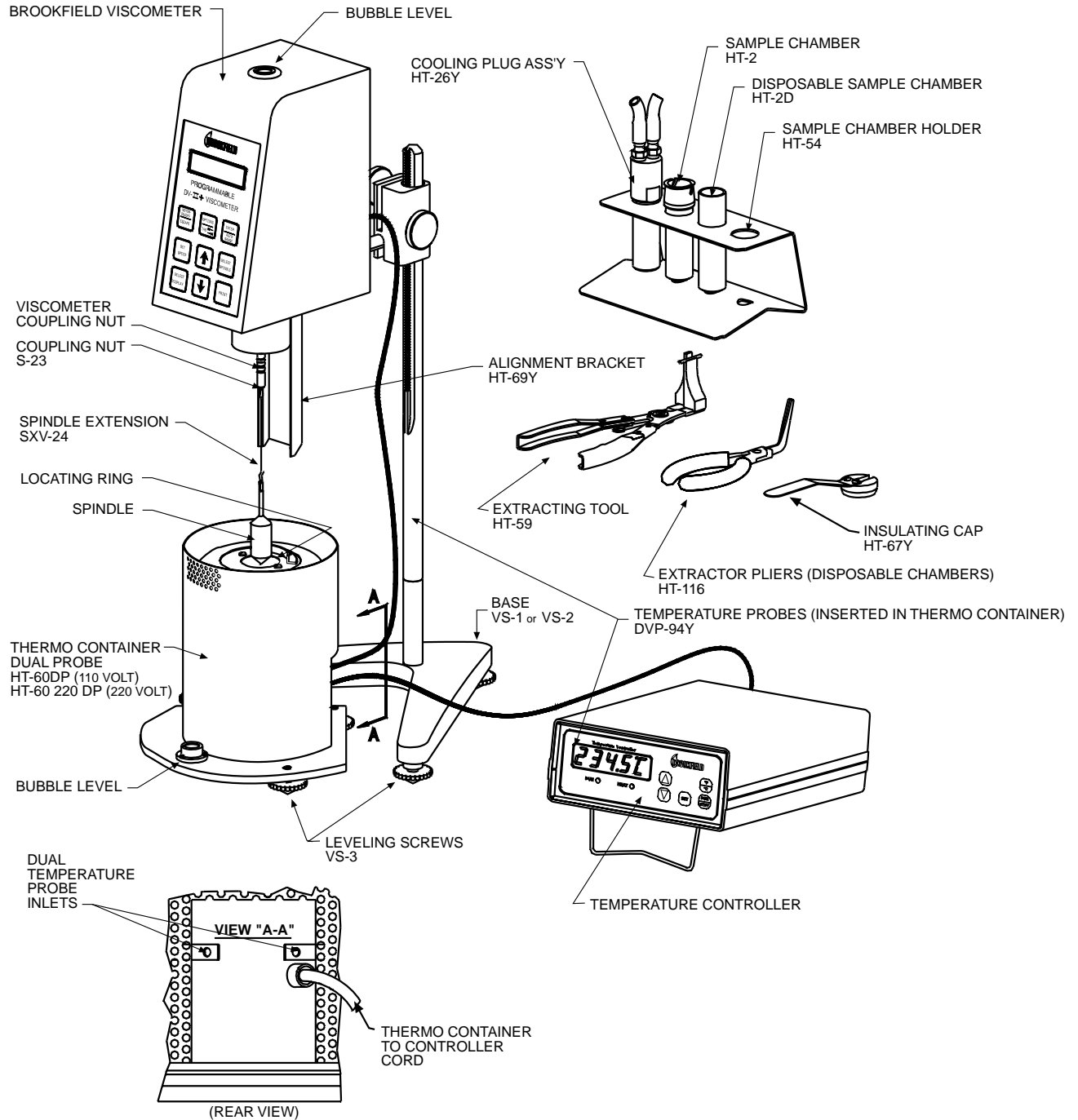


Figure 1

I.2 General

The operator should become familiar with the alignment procedure so that he can safely align and operate the system at elevated temperatures.

The system is designed to operate in the temperature range from 40°C (104°F) to a maximum of 300°C (572°F). Control of test sample temperature is possible in this range with accuracy as follows:

Temperature Range	Temperature Accuracy
-100°C to +150°C	±1.0°C
+150°C to +300°C	±2.0°C

The lower limit of control is approximately 40°C (104°F).

NOTE: *The upper limit of precise control is 300°C. This is determined not by the controller-heat element capabilities, but by design of the spindle, sample chamber, thermo-container, and the proximity of the viscometer to the thermo-container. **USE OF THE SYSTEM ABOVE 300°C COULD RESULT IN DAMAGE TO THE THERMO-CONTAINER AND TO THE VISCOMETER.***

The controller will bring the thermo-container to elevated set point temperature in approximately 30 minutes. However, unassisted, the reverse situation is quite time consuming. Approximately four hours is required for the thermo-container to cool from 260°C (500°F) to 37°C (100°F). Using the cooling plug (HT-26Y) this temperature reduction can be obtained in about 20 minutes. (Refer to Page 7 for specific instructions). Familiarization with the temperature controller instructions should be made at this time.

Enclosed in the appendix is the viscosity range, spindle factors, and test volume data. This information is to be used when obtaining viscosity measurements.

I.3 Viscosity Measurements

Samples That Are Liquid At Ambient Temperature

With the instrumentation assembled and familiarization completed, the following steps are recommended for taking viscosity measurements of samples which are liquid at ambient temperature:

1. Remove the insulating cap; unthread the coupling nut and remove the spindle.
2. Raise the viscometer to the highest level on the stand.
3. Remove the sample chamber (HT-2 or HT-2D) using the extracting tool (HT-59 or HT-116 respectively) and place it in the sample chamber holder (HT-54).

4. Using a syringe, graduated cylinder, or other suitable measuring device, pour into the sample chamber the volume of liquid sample specified on the range table in Appendix A.
5. Using the extracting tool, put the loaded chamber back into the thermo-container by rotating the chamber until it drops and locks in place.
6. Lower the viscometer and align the thermo-container.
7. Lower the spindle into the chamber and connect the link coupling nut (S-23) to viscometer coupling nut by lifting the viscometer shaft up slightly while screwing on the S-23. (Note left-hand thread). Check that the liquid level is 1/8 inch on the spindle shaft - above the conical surface. **Do not overfill.**
8. Replace the insulating cap.
9. Turn on the controller and adjust the set point on the controller to the desired set point temperature at which viscosity measurements are to be made.

NOTE: The desired set point will be denoted by a steady display on the controller, along with the steady flashing of the heater “ON” light.

One option for sample materials that are not thixotropic or pseudoplastic is to turn **ON** the viscometer and leave it running during the equilibrium period. The rotating spindle provides agitation which reduces temperature equilibrium time and temperature gradients within the test sample.

10. After the thermo-container, spindle, chamber, and test sample have reached temperature equilibrium, viscosity readings at different speeds may be obtained.

Samples That Are Not Liquid At Room Temperature

There are several alternative procedural approaches toward testing samples which are solid or semi-solid at ambient (room) temperature. The main concerns of the operator are: **First - safety; Second -** to keep test material **IN** the sample chamber and **OUT OF** the thermo-container well. The thermo-container can be preheated without the sample chamber and test material if desired.

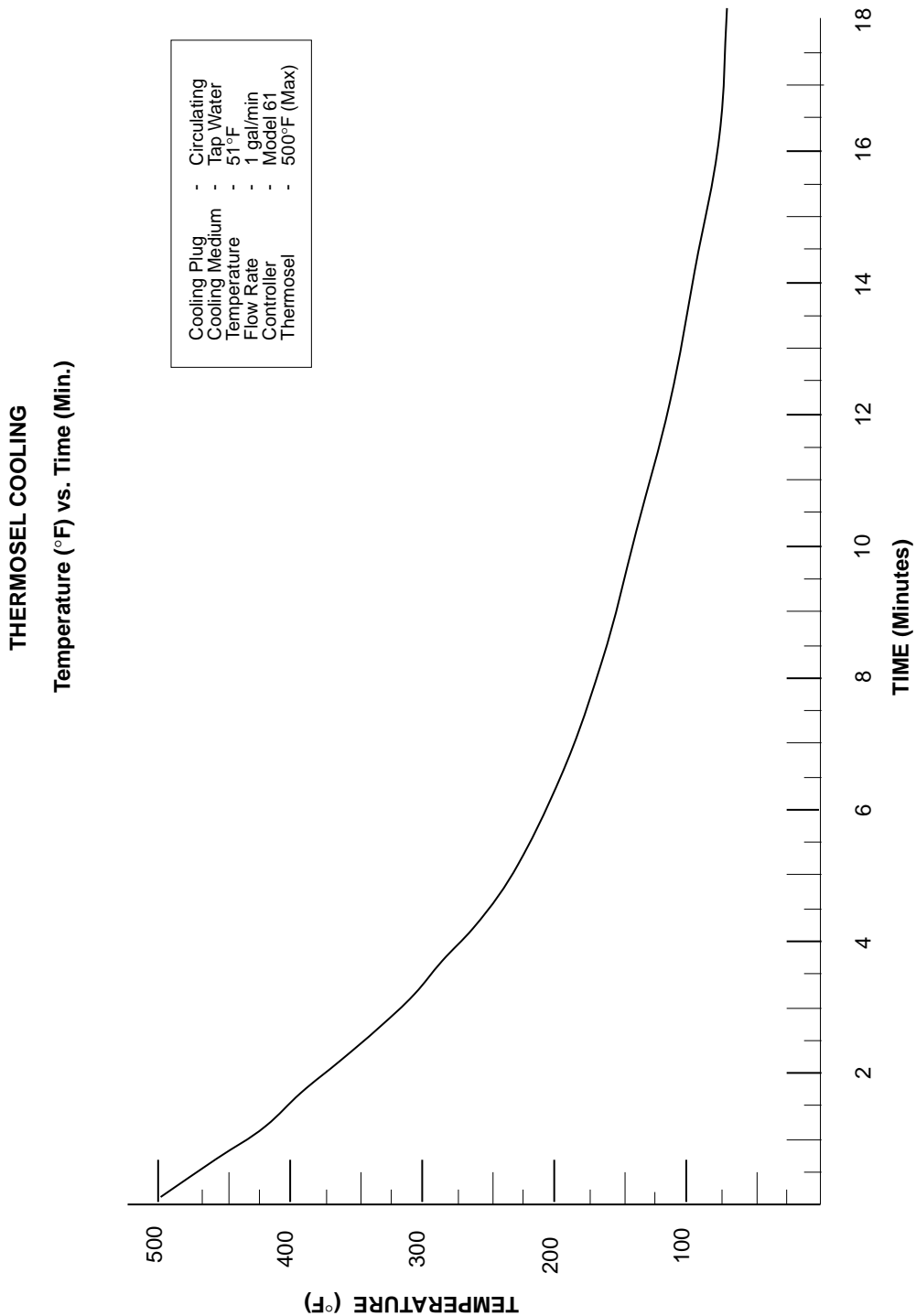
The following steps are recommended for taking viscosity measurements of test samples which are liquid only at elevated temperatures.

1. The instrumentation should be assembled without the insertion of the sample chamber, spindle, and insulator cap.
2. Set the controller to the desired temperature.
3. Weigh into the sample chamber the amount of test sample which in the liquid state will be equivalent to the test volume required.
4. Place the sample chamber into the thermo-container and proceed, following the steps outlined for liquid samples at ambient temperature, starting on Page 6.

Thermo-Container Assisted Cooling

With the sample chamber removed, the thermo-container can be cooled by inserting the cooling plug into the sample chamber well and circulating a cooling medium (tap water) through it.

NOTE: Water must be circulating through the cooling plug at all times prior to and during the cooling period.



I.4 Clean-Up

Cleaning

Using the extracting tool, the chamber is lifted out of the thermo-container and the sample material poured out. The spindle and chamber are made of stainless steel which can be cleaned with most commercial solvents. They should not come in contact with Sulfuric Acid; Hydrofluoric Acid; Ferric Chloride or Hydrochloric Acid solutions. Use mechanical action as required to scrape out the chamber.

Disposable sample chambers (Part No. HT-2DB) do not require any type of cleaning and may be discarded after use.

APPENDIX A — Viscosity Ranges / Spindle Factors

Thermosel Viscosity Range Data

Dial Viscometers

Spindle	LVT	LVF	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-18	5 - 10,000	5 - 500	1.32N	8.0
SC4-31	50 - 100,000	50 - 5,000	0.34N	10.0
SC4-34	100 - 200,000	100 - 10,000	0.28N	10.0

Spindle	RVT	RVF	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-21	50 - 100,000	250 - 25,000	0.93N	8.0
SC4-27	250 - 500,000	1,250 - 125,000	0.34N	10.5
SC4-28	500 - 1,000,000	2,500 - 250,000	0.28N	11.5
SC4-29	1,000 - 2,000,000	5,000 - 500,000	0.25N	13.0

Spindle	HAT	HBT	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-21	100 - 200,000	400 - 800,000	0.93N	8.0
SC4-27	500 - 1,000,000	2,000 - 4,000,000	0.34N	10.5
SC4-28	1,000 - 2,000,000	4,000 - 8,000,000	0.28N	11.5
SC4-29	2,000 - 4,000,000	8,000 - 16,000,000	0.25N	13.0

N = RPM

DV-E and DV-I+ Viscometers

Spindle	LVDV-E and LVDV-I+	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-18	3 - 10,000	1.32N	8.0
SC4-31	30 - 100,000	0.34N	10.0
SC4-34	60 - 200,000	0.28N	10.0

Spindle	RVDV-E and RVDV-I+	HADV-E and HADV-I+	HBDV-E and HBDV-I+	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-21	50 - 170,000	100 - 334,000	400 - 1,336,000	0.93N	8.0
SC4-27	250 - 830,000	500 - 1,660,000	2,000 - 6,640,000	0.34N	10.5
SC4-28	500 - 1,660,000	1,000 - 3,320,000	4,000 - 13,280,000	0.28N	11.5
SC4-29	1,000 - 3,330,000	2,000 - 6,660,000	8,000 - 26,640,000	0.25N	13.0

N = RPM

DV-II+ Viscometers

Spindle	LVDV-II+	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-18	2 - 30,000	1.32N	8.0
SC4-31	15 - 300,000	0.34N	10.0
SC4-34	30 - 600,000	0.28N	10.0

Spindle	RVDV-II+	HADV-II+	HBDV-II+	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-21	25 - 500,000	50 - 1,000,000	200 - 4,000,000	0.93N	8.0
SC4-27	125 - 2,500,000	250 - 5,000,000	1,000 - 20,000,000	0.34N	10.5
SC4-28	250 - 5,000,000	500 - 10,000,000	2,000 - 40,000,000	0.28N	11.5
SC4-29	500 - 10,000,000	1,000 - 20,000,000	4,000 - 80,000,000	0.25N	13.0

N = RPM

DV-III+ Rheometers

Spindle	LVDV-III+	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-18	2 - 30,000	1.32N	8.0
SC4-31	12 - 300,000	0.34N	10.0
SC4-34	24 - 600,000	0.28N	10.0

Spindle	RVDV-III+	HADV-III+	HBDV-III+	Shear Rate sec ⁻¹	Sample Volume (mL)
SC4-21	20 - 500,000	40 - 1,000,000	160 - 4,000,000	0.93N	8.0
SC4-27	100 - 2,500,000	200 - 5,000,000	800 - 20,000,000	0.34N	10.5
SC4-28	200 - 5,000,000	400 - 10,000,000	1,600 - 40,000,000	0.28N	11.5
SC4-29	400 - 10,000,000	800 - 20,000,000	3,200 - 80,000,000	0.25N	13.0

N = RPM

Thermosel Spindle Factors

SPEED (RPM)	LVF & LVT VISCOMETER SPINDLE NUMBER		
	18	31	34
60	0.5	5	10
30	1	10	20
12	2.5	25	50
6	5	50	100
3	10	100	200
1.5	20	200	400
0.6	50	500	1K
0.3	100	1K	2K

SPEED (RPM)	RVF & RVT VISCOMETER SPINDLE NUMBER			
	21	27	28	29
100	5	25	50	100
50	10	50	100	200
20	25	125	250	500
10	50	250	500	1K
5	100	500	1K	2K
4	125	625	1.25K	2.5K
2.5	200	1K	2K	4K
2	250	1.25K	2.5K	5K
1	500	2.5K	5K	10K
0.5	1K	5K	10K	20K

SPEED (RPM)	HA VISCOMETER SPINDLE NUMBER			
	21	27	28	29
100	10	50	100	200
50	20	100	200	400
20	50	250	500	1K
10	100	500	1K	2K
5	200	1K	2K	4K
2.5	400	2K	4K	8K
2	500	2.5K	5K	10K
1	1K	5K	10K	20K
0.5	2K	10K	20K	40K

SPEED (RPM)	HB VISCOMETER SPINDLE NUMBER			
	21	27	28	29
100	40	200	400	800
50	80	400	800	1.6K
20	200	1K	2K	4K
10	400	2K	4K	8K
5	800	4K	8K	16K
2.5	1.6K	8K	16K	32K
2	2K	10K	20K	40K
1	4K	20K	40K	80K
0.5	8K	40K	80K	160K

K=1000 To calculate viscosity in centipoise (cP), multiply the dial reading by the factor corresponding to the viscometer spindle and speed combination utilized.

APPENDIX B — High Temperature Calibration Fluids

These fluids are recommended for verifying the calibration of the Brookfield Thermosel Systems I, II, and III.

Fluid	Temperature		Nominal Viscosity Centipoise (mPa•s)
	°C	°F	
HT-30,000	25.0	77	30,000
	93.3	200	9,000
	149.0	300	4,500
HT-60,000	25.0	77	60,000
	93.3	200	18,000
	149.0	300	9,000
HT-100,000	25.0	77	100,000
	93.3	200	30,000
	149.0	300	15,000

Contact Brookfield Engineering Laboratories or an authorized dealer/distributor/representative in your area for purchase of these fluids.

APPENDIX C — Disposable Sample Chambers

Disposable Sample Chambers are intended for use with difficult to clean materials, or in busy laboratories where the low cost disposable chamber may improve productivity.

The HT-2DB chambers are inserted into or removed from HT-60DP or HT-60ADP Thermo Container using the HT-116 pliers as shown in **Figure 2**.

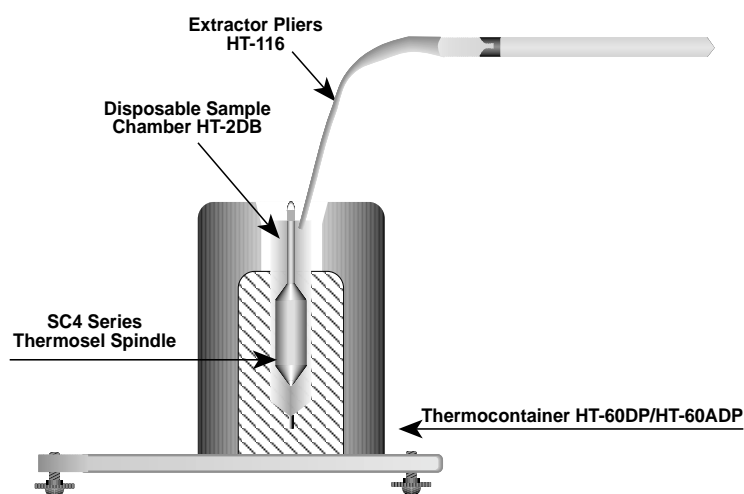


Figure 2

Replacement disposable chambers are available in packages of 100 chambers (Brookfield Part Number HT-2DB-100). Contact Brookfield or your Brookfield agent for pricing and delivery information.

A package of five disposable aluminum sample chambers (Brookfield Part Number HT-2DB, **Figure 3**) and one pair of extraction pliers (Brookfield Part Number HT-116) are supplied with each new Thermosel System. Additional disposable sample chambers are available in lots of 100 pieces, Part No. HT-2DB-100.

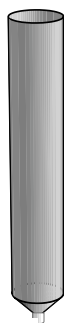


Figure 3

APPENDIX D — Solid Shaft Spindle Option

Solid shaft spindles are available for use with the Brookfield Thermosel Systems. These spindles facilitate the measurement of “stiff”, slow-flowing materials such as:

Candy base
Highly-filled epoxies

Pastes
Asphalts

The solid shaft on these spindles minimizes the “walking” (eccentric rotation) experienced when measuring “stiff” materials with the standard link hanging Thermosel spindles. These spindles are directly interchangeable in viscosity range and sample volume with the standard Thermosel spindles. No modifications to the Thermosel or the viscometer are necessary. Solid shaft spindles are available, as listed:

SC4-27 BS
SC4-28 BS
SC4-29 BS

SC4-31 BS
SC4-34 BS

Contact Brookfield Engineering Laboratories or your Brookfield agent for purchase of these spindles.

APPENDIX E — Conversion Table: Centigrade ° * Fahrenheit°

Center Columns (*) are the reference temperature. °C converts to °F on the right of the reference temperature; °F converts to °C on the left of the reference temperature.

C°	*	F°	C°	*	F°	C°	*	F°	C°	*	F°	C°	*	F°
-17.8	0	32.0	11.7	53	127.4	40.6	105	221.0	69.4	157	314.6	98.3	209	408.2
-17.2	1	33.8	12.2	54	129.2	41.1	106	222.8	70.0	158	316.4	98.9	210	410.0
-16.7	2	35.6	12.8	55	131.0	41.7	107	224.6	70.6	159	318.2	99.4	211	411.8
-16.1	3	37.4	13.3	56	132.8	42.2	108	226.4	71.1	160	320.0	100.0	212	413.6
-15.6	4	39.2	13.9	57	134.6	42.8	109	228.2	71.7	161	321.8	100.6	213	415.4
-15.0	5	41.0	14.4	58	136.4	43.3	110	230.0	72.2	162	323.6	101.1	214	417.2
-14.4	6	42.8	15.0	59	138.2	43.9	111	231.8	72.8	163	325.4	101.7	215	419.0
-13.9	7	44.6	15.6	60	140.0	44.4	112	233.6	73.3	164	327.2	102.2	216	420.8
-13.3	8	46.4	16.1	61	141.8	45.0	113	235.4	73.9	165	329.0	102.8	217	422.6
-12.8	9	48.2	16.7	62	143.6	45.6	114	237.2	74.4	166	330.8	103.3	218	424.4
-12.2	10	50.0	17.2	63	145.4	46.1	115	239.0	75.0	167	332.6	103.9	219	426.2
-11.7	11	51.8	17.8	64	147.2	46.7	116	240.8	75.6	168	334.4	104.4	220	428.0
-11.1	12	53.6	18.3	65	149.0	47.2	117	242.6	76.1	169	336.2	105.0	221	429.8
-10.6	13	55.4	18.9	66	150.8	47.8	118	244.4	76.7	170	338.0	105.6	222	431.6
-10.0	14	57.2	19.4	67	152.6	48.3	119	246.2	77.2	171	339.8	106.1	223	433.4
-9.4	15	59.0	20.0	68	154.4	48.9	120	248.0	77.8	172	341.6	106.7	224	435.2
-8.9	16	60.8	20.6	69	156.2	49.4	121	249.8	78.3	173	343.4	107.2	225	437.0
-8.3	17	62.6	21.1	70	158.0	50.0	122	251.6	78.9	174	345.2	107.8	226	438.8
-7.8	18	64.4	21.7	71	159.8	50.6	123	253.4	79.4	175	347.0	108.3	227	440.6
-7.2	19	66.2	22.2	72	161.6	51.1	124	255.2	80.0	176	348.8	108.9	228	442.4
-6.7	20	68.0	22.8	73	163.4	51.7	125	257.0	80.6	177	350.6	109.4	229	444.2
-6.1	21	69.8	23.3	74	165.2	52.2	126	258.8	81.1	178	352.4	110.0	230	446.0
-5.6	22	71.6	23.9	75	167.0	52.8	127	260.6	81.7	179	354.2	110.6	231	447.8
-5.0	23	73.4	24.4	76	168.8	53.3	128	262.4	82.2	180	356.0	111.1	232	449.6
-4.4	24	75.2	25.0	77	170.6	53.9	129	264.2	82.8	181	357.8	111.7	233	451.4
-3.9	25	77.0	25.6	78	172.4	54.4	130	266.0	83.3	182	359.6	112.2	234	453.2
-3.3	26	78.8	26.1	79	174.2	55.0	131	267.8	83.9	183	361.4	112.8	235	455.0
-2.8	27	80.6	26.7	80	176.0	55.6	132	269.6	84.4	184	363.2	113.3	236	456.8
-2.2	28	82.4	27.2	81	177.8	56.1	133	271.4	85.0	185	365.0	113.9	237	458.6
-1.7	29	84.2	27.8	82	179.6	56.7	134	273.2	85.6	186	366.8	114.4	238	460.4
-1.1	30	86.0	28.3	83	181.4	57.2	135	275.0	86.1	187	368.6	115.0	239	462.2
-0.6	31	87.8	28.9	84	183.2	57.8	136	276.8	86.7	188	370.4	115.6	240	464.0
0.0	32	89.6	29.4	85	185.0	58.3	137	278.6	87.2	189	372.2	116.1	241	465.8
0.6	33	91.4	30.0	86	186.8	58.9	138	280.4	87.8	190	374.0	116.7	242	467.6
1.1	34	93.2	30.6	87	188.6	59.4	139	282.2	88.3	191	375.8	117.2	243	469.4
1.7	35	95.0	31.1	88	190.4	60.0	140	284.0	88.9	192	377.6	117.8	244	471.2
2.2	36	96.8	31.7	89	192.2	60.6	141	285.8	89.4	193	379.4	118.3	245	473.0
2.8	37	98.6	32.2	90	194.0	61.1	142	287.6	90.0	194	381.2	118.9	246	474.8
3.3	38	100.4	32.8	91	195.8	61.7	143	289.4	90.6	195	383.0	119.4	247	476.6
3.9	39	102.2	33.3	92	197.6	62.2	144	291.2	91.1	196	384.8	120.0	248	478.4
4.4	40	104.0	33.9	93	199.4	62.8	145	293.0	91.7	197	386.6	120.6	249	480.2
5.0	41	105.8	34.4	94	201.2	63.3	146	294.8	92.2	198	388.4	121.1	250	482.0
5.6	42	107.6	35.0	95	203.0	63.9	147	296.6	92.8	199	390.2	121.7	251	483.8
6.1	43	109.4	35.6	96	204.8	64.4	148	298.4	93.3	200	392.0	122.2	252	485.6
6.7	44	111.2	36.1	97	206.6	65.0	149	300.2	93.9	201	393.8	122.8	253	487.4
7.2	45	113.0	36.7	98	208.4	65.6	150	302.0	94.4	202	395.6	123.3	254	489.2
7.8	46	114.8	37.2	99	210.2	66.1	151	303.8	95.0	203	397.4	123.9	255	491.0
8.3	47	116.6	37.8	100	212.0	66.7	152	305.6	95.6	204	399.2	124.4	256	492.8
8.9	48	118.4	38.3	101	213.8	67.2	153	307.4	96.1	205	401.0	125.0	257	494.6
9.4	49	120.2	38.9	102	215.6	67.8	154	309.2	96.7	206	402.8	125.6	258	496.4
10.0	50	122.0	39.4	103	217.4	68.3	155	311.0	97.2	207	404.6	126.1	259	498.2
10.6	51	123.8	40.0	104	219.2	68.9	156	312.8	97.8	208	406.4	126.7	260	500.0

APPENDIX F — Warranty

Brookfield Thermosel Accessories are guaranteed for one year from date of purchase against defects in materials and workmanship. All instruments requiring warranty repair must be returned to **Brookfield Engineering Laboratories, Inc.** or the Brookfield dealer from whom it was purchased for no charge warranty service. Transportation is at the purchaser's expense.

For repair or service in the **United States** return to:

Brookfield Engineering Labs., Inc.
11 Commerce Boulevard
Middleboro, MA 02346 U.S.A.

Telephone: (508) 946-6200 FAX: (508) 946-6262
email: service@brookfieldengineering.com

For repair or service **outside the United States** consult **Brookfield Engineering Laboratories, Inc.** or the dealer from whom you purchased the instrument.

For repair or service in the **United Kingdom** return to:

Brookfield Viscometers Limited
1 Whitehall Estate
Flex Meadow
Pinnacles West
Harlow, Essex CM19 5TJ, United Kingdom

Telephone: (44) 27/945 1774 FAX: (44) 27/945 1775
email: service@brookfield.co.uk

For repair or service in **Germany** return to:

Brookfield Engineering Labs. Vertriebs
Barbarossastrasse 3
D-73547 Lorch, Germany

Telephone: 7172/927100 FAX: 7172/927105
email: info@brookfield-gmbh.de